











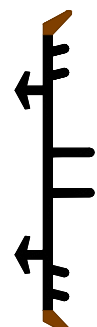


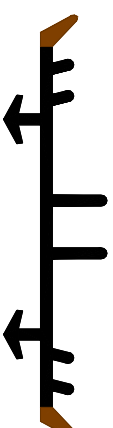



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"TIMBER" Seals

DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)	DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)
	T600	100 (1 Reel / Box)		White / Brown TPE Timber Seal		T617	150 (1 Reel / Box)		Wh / Br TPE Timber Seal
	T607	200 (1 Reel / Box)		*		T618	200 (1 Reel / Box)		* Wh / Br TPE Timber Seal
	T609	350 (1 Reel / Box)		Wh / Br TPE Timber Seal					
	T611	200 (1 Reel / Box)		*		T620	300 (1 Reel / Box)		Wh / Br TPE Timber Seal
	T612	300 (1 Reel / Box)		Wh / Br TPE Timber Seal		T622	3 Mtr Lengths x 100/ Bag		Wh / Br Low Friction Material
	T613	150 (1 Reel / Box)		Bl / Wh / Br TPE Timber Seal		T623	20 (Coil)		* Bl / Wh / Br TPE Timber Seal 44 mm
	T614	150 (1 Reel / Box)		Bl / Wh / Br TPE Timber Seal					
	T615	100 (1 Reel / Box)		Bl / Wh / Br TPE Timber Seal		T624	20 (Coil)		* Bl / Wh / Br TPE Timber Seal 56 mm
	T616	75 (1 Reel / Box)		Bl / Wh / Br TPE Timber Seal					







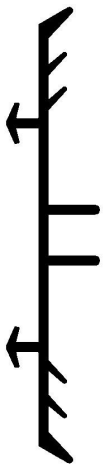








"TIMBER" Seals

DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)	DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)
	T625	300 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal		T634	150 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T626	350 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal		T635	150 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T627	300 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal		T638	125 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T628	150 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal		T639	125 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T629	150 (1 Reel / Box)		* Bl / Wh / Br TPE Foam Timber Seal		T640	400 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal
	T630	300 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal		T641	300 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal
	T632	250 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty		T642	300 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal
	T633	200 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal		T643	300 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal



"TIMBER" Seals

DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)	DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)
	T644	300 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal		T654	150 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T645	200 (1 Reel / Box)		* Bl / Wh / Br TPE Timber Seal					
	T646	1 Mtr 2.4 Mtrs Lengths		Brown PVC Timber Seal		T655	200 (1 Reel / Box)		* Bl / Wh / Br TPE Timber Seal
	T647	1 Mtr 2.4 Mtrs Lengths		Brown PVC Timber Seal		T656	65 (1 Reel / Box)		Bl / Wh / Br TPE Timber Seal 55 mm
	T648	150 (1 Reel / Box)		Wh / Br TPE Timber Seal					
	T649	150 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty		T657	200 (1 Reel / Box)		Bl / Wh / Br TPE Timber Seal
	T652	150 (1 Reel / Box)		* Bl / Wh / Br TPE Foam Timber Seal		T658	150 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
						T660	125 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty



TEL (024) 76 644565 FAX (024) 76 644599








"TIMBER" Seals

DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)	DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)
	T664	200 (1 Reel / Box)		* Wh / Br TPE Timber Seal Black Available Subject to min order qty		T672	175 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T665	200 (1 Reel / Box)		* Wh / Br TPE Timber Seal Black Available Subject to min order qty		T673	200 (1 Reel / Box)		* Wh / Br / Br TPE Timber Seal
	T666	300 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal		T674	125 (1 Reel / Box)		* Wh / Br / Br TPE Timber Seal
	T667					T675	125 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T668	100 (2 Reel / Box)		* Bl / Wh / Br TPE Glazing System Wedge.		T680	3 Mtr Lengths X 30 / Box		Wh / Br TPE Parting Bead
	T669	150 (1 Reel / Box)		* Bl / Wh / Br TPE Glazing System Component.		T681	300 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T670	125 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty		T684	200 (1 Reel / Box)		* Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty
	T671	150 (1 Reel / Box)		Wh / Br TPE Foam Timber Seal Black Available Subject to min order qty					



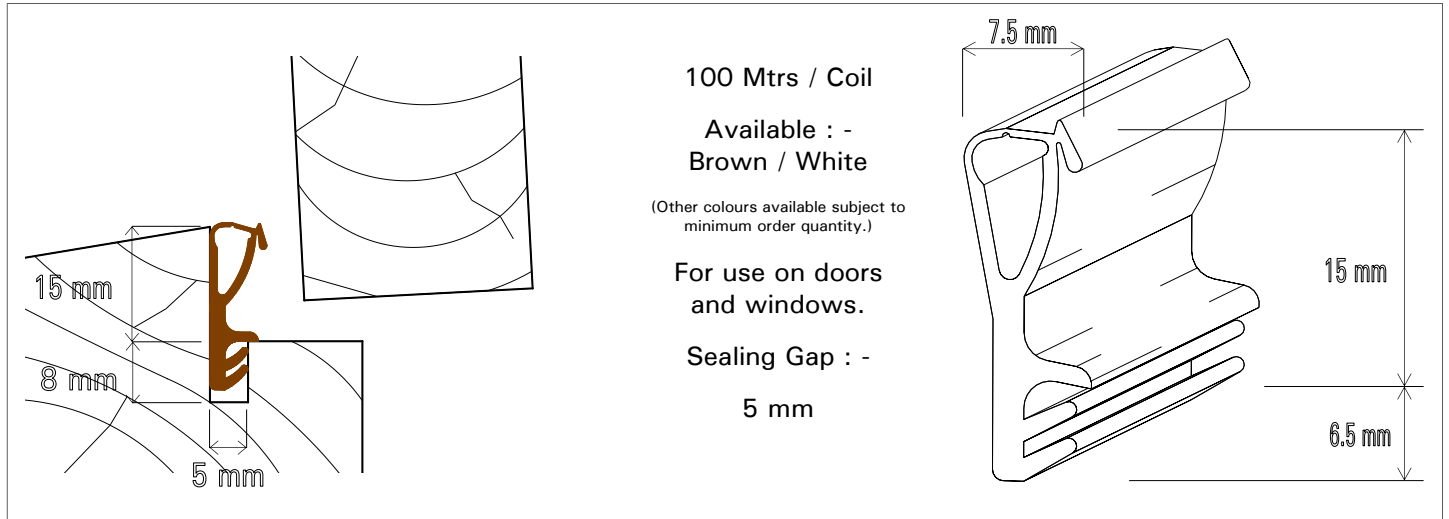
TEL (024) 76 644565 FAX (024) 76 644599

"TIMBER" Seals

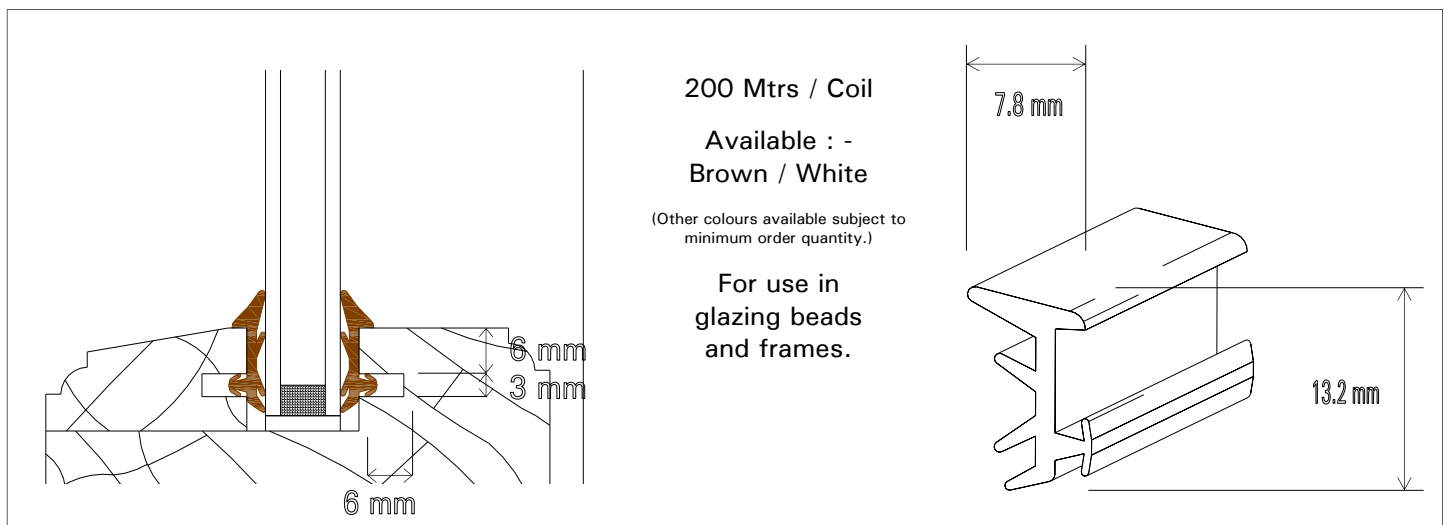
DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)	DESCRIPTION	CODE	MTR /TUB	PRICE /MTR	PROFILE (REMARKS)
	T690	125 (1 Reel / Box)		* Wh / Br TPE Timber Seal Black Available Subject to min order qty					
	T691			* Bl / Wh / Br TPE Timber Seal					
	T692	150 (1 Reel / Box)		* Bl / Wh / Br TPE Timber Seal					
						SA100	300 (1 Reel / Box)		* Bl / Wh / Br TPE Timber Seal
						T6011	300 (1 Reel / Box)		* Bl / Wh / Br TPE Foam Timber Seal
						T6012	300 (1 Reel / Box)		Bl / Wh / Br TPE Foam Timber Seal
						T6012 Low Line	300 (1 Reel / Box)		* Bl / Wh / Br TPE Foam Timber Seal
						T6014	250 (1 Reel / Box)		* Bl / Wh / Br TPE Foam Timber Seal



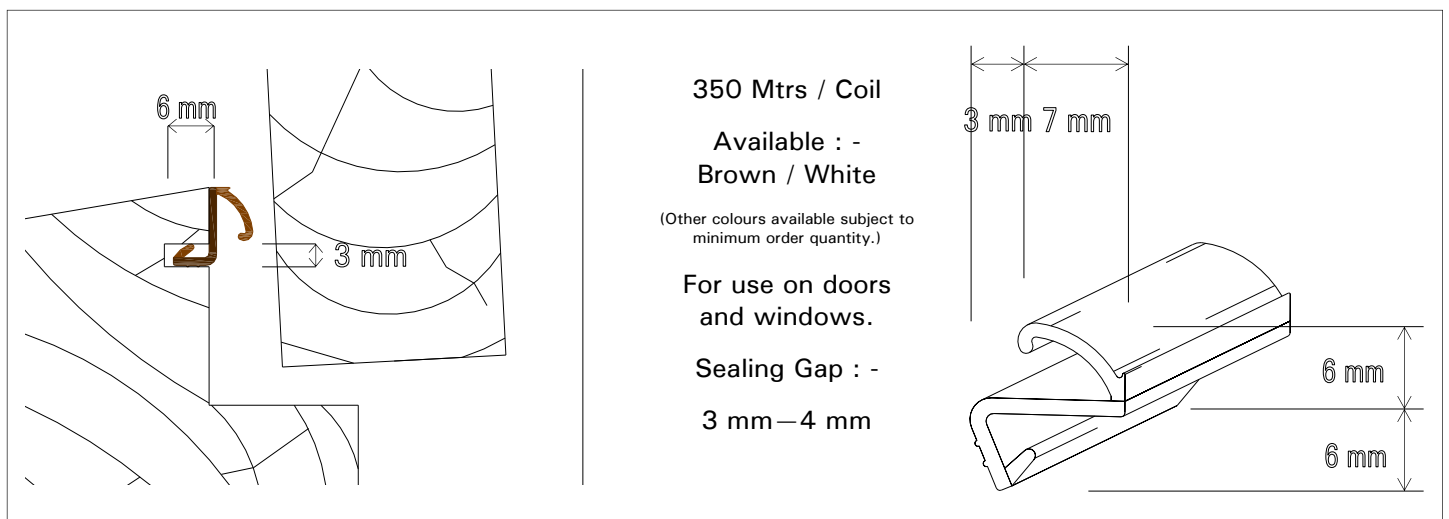
TIMBERSEAL "T600"



TIMBERSEAL "T607"

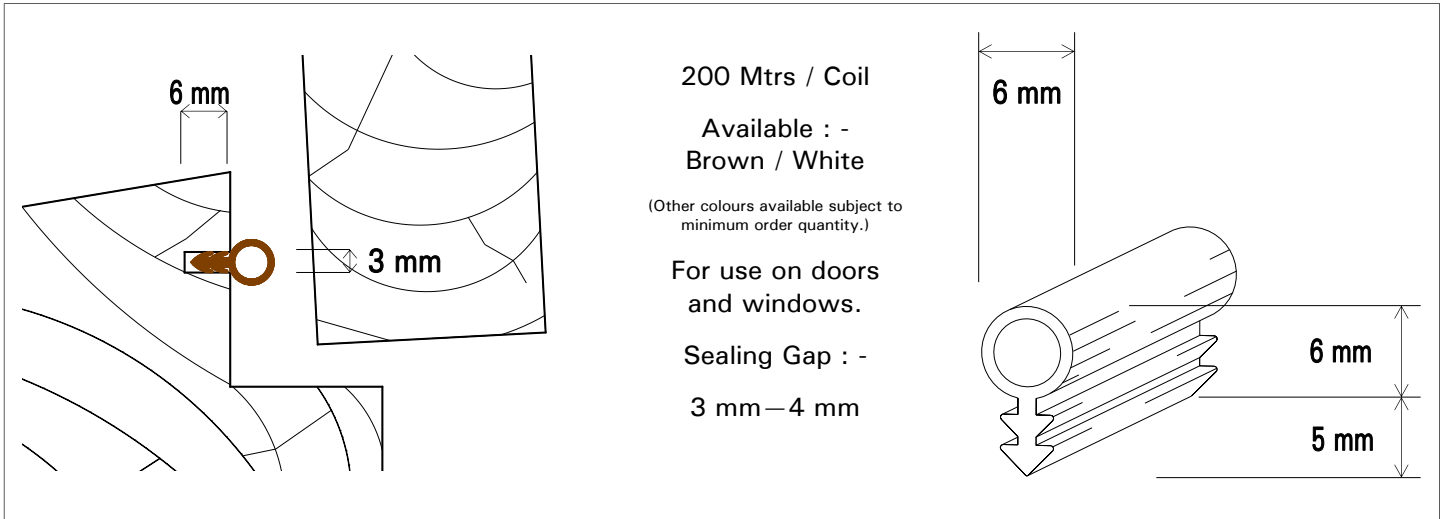


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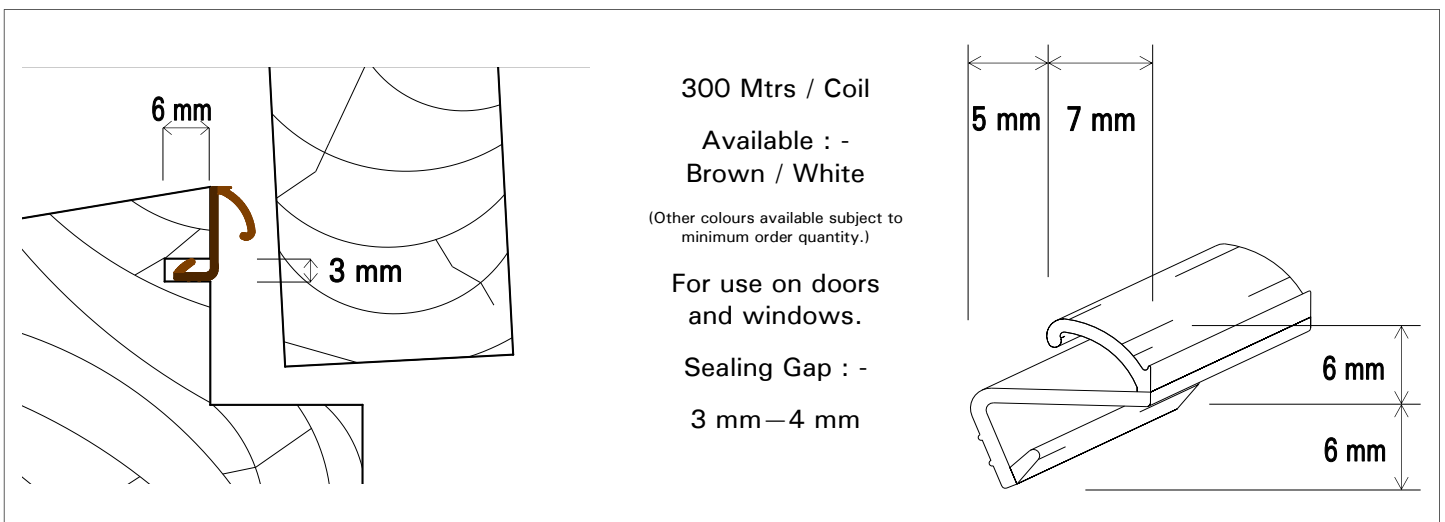




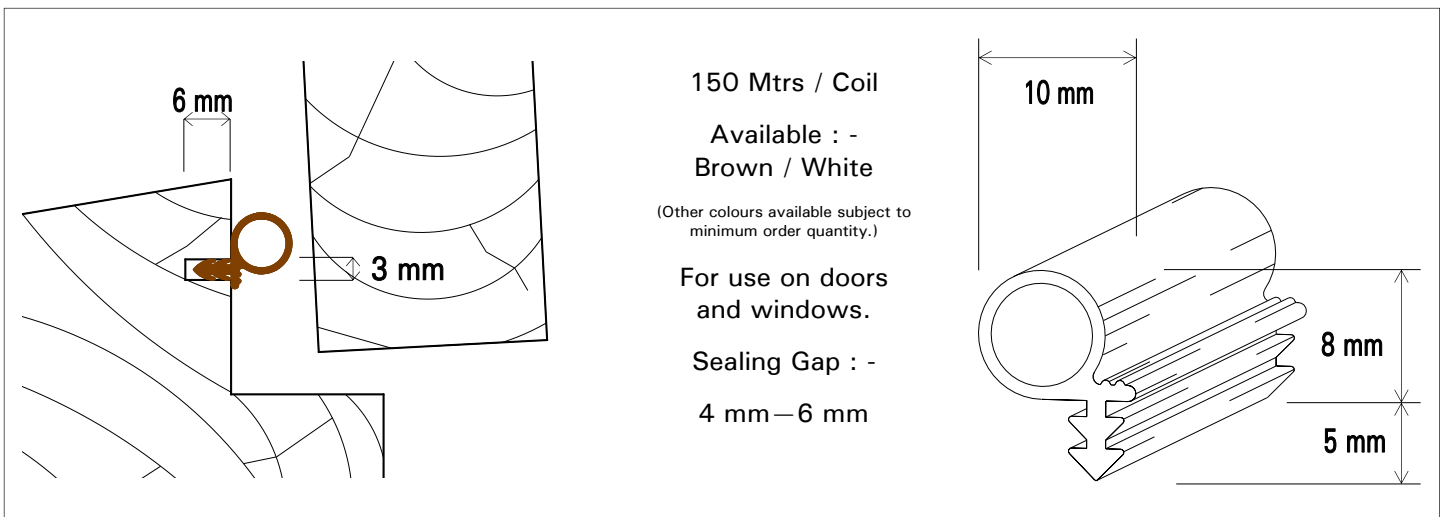
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TIMBERSEAL "T612"

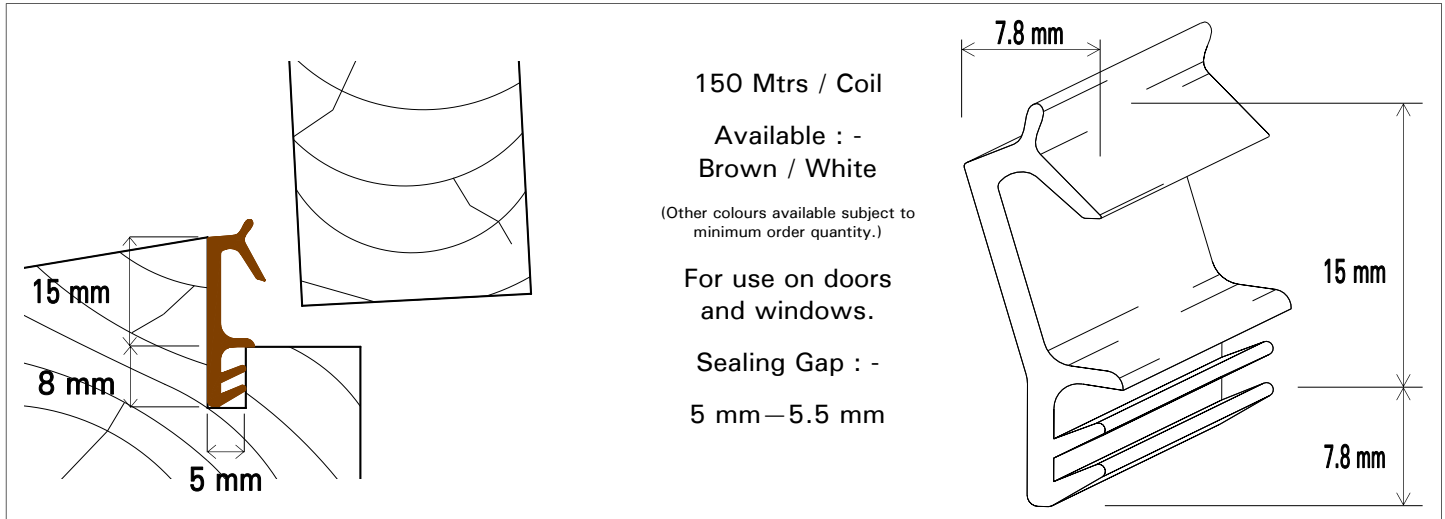


TIMBERSEAL "T613"

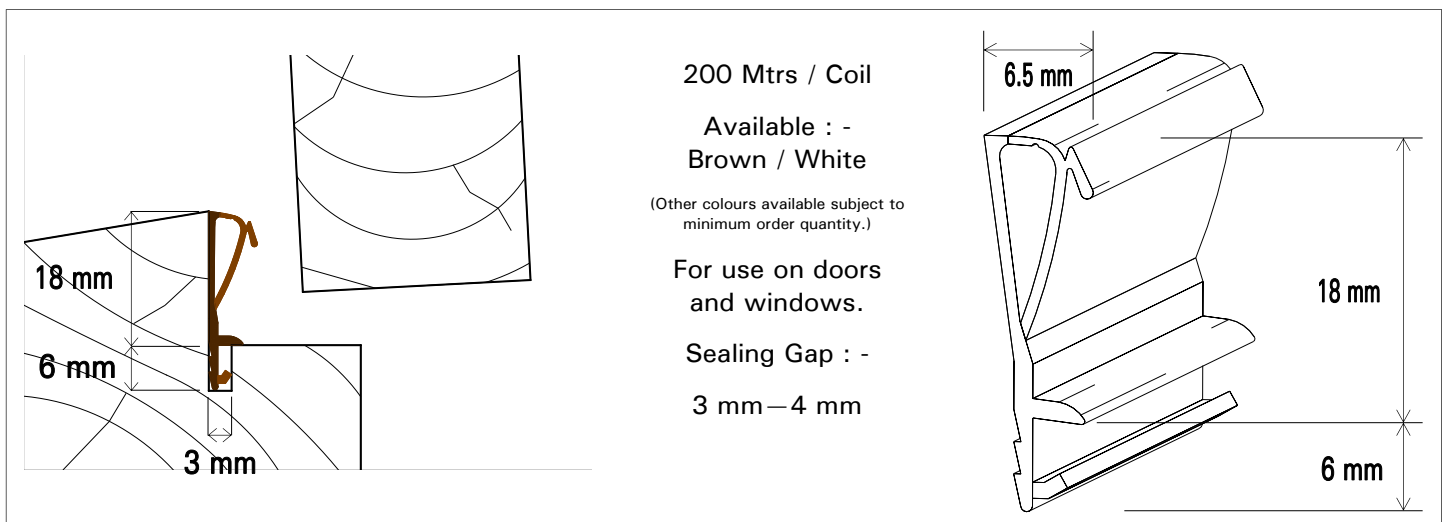




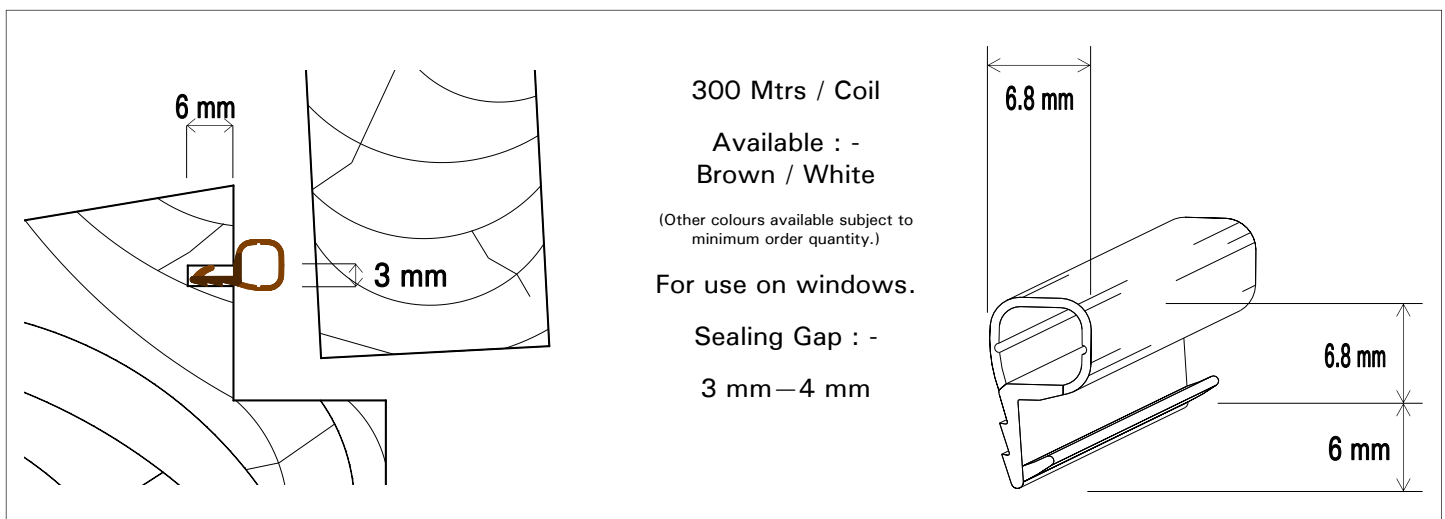
TIMBERSEAL "T617"



TIMBERSEAL "T618"



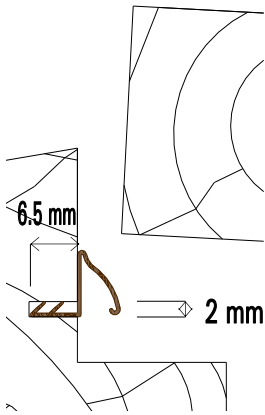
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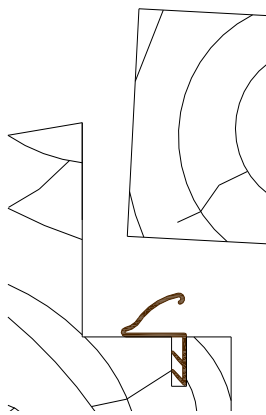


TIMBERSEAL "T622"

Wiping Seal



Compression Seal



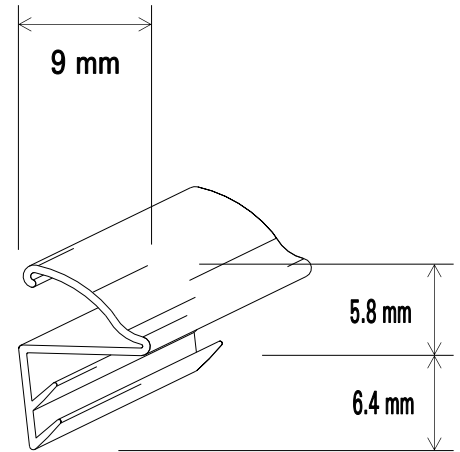
Cut Lengths

Available : -
Brown / White

(Other colours available subject to
minimum order quantity.)

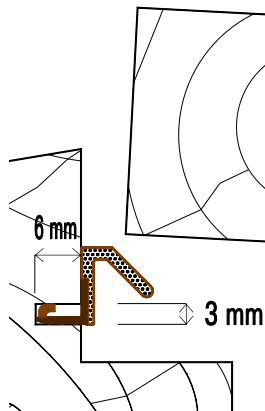
For use on doors.

Sealing Gap : -
2 mm—5 mm.

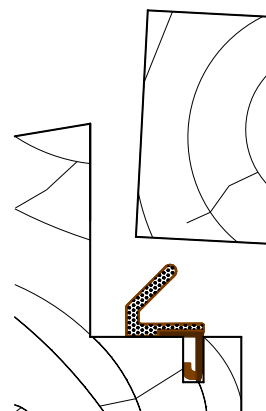


SUPER-SEAL "T625"

Wiping Seal



Compression Seal



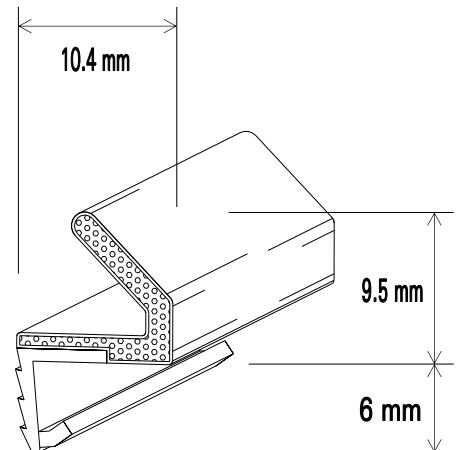
300 Mtrs / Coil

Available : -
Brown / White

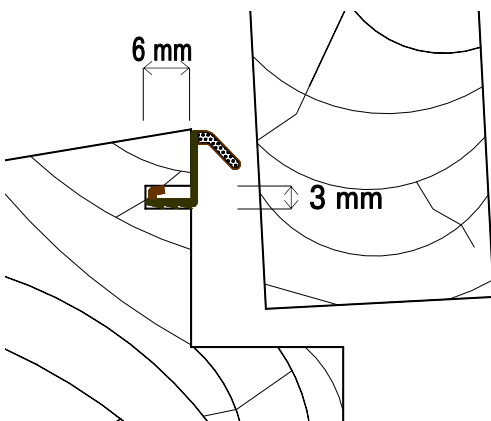
(Other colours available subject to
minimum order quantity.)

For use on doors
and windows.

Sealing Gap : -
5 mm—7.5 mm



SUPER-SEAL "T626"



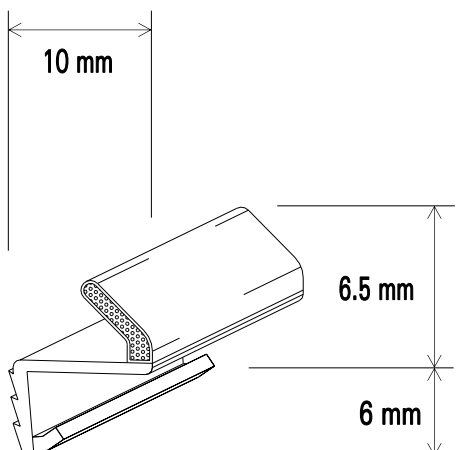
350 Mtrs / Coil

Available : -
Brown / White

(Other colours available subject to
minimum order quantity.)

For use on doors
and windows.

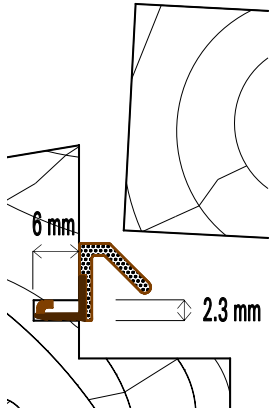
Sealing Gap : -
2.5 mm—4 mm



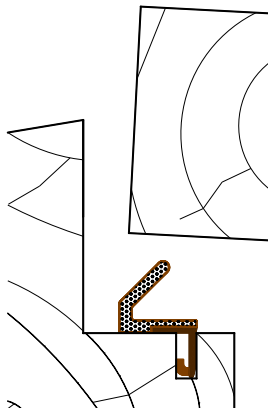


SUPER-SEAL "T627"

Wiping Seal



Compression Seal



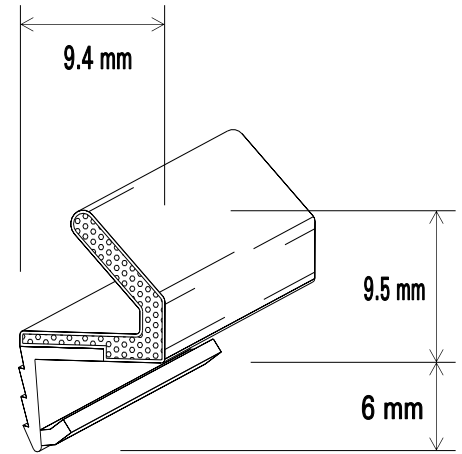
300 Mtrs / Coil

Available : -
Brown / White

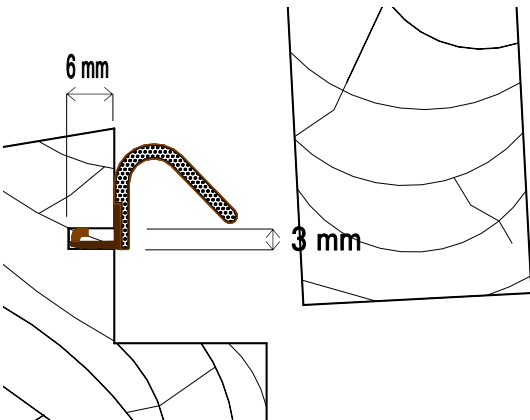
(Other colours available subject to
minimum order quantity.)

For use on doors
and windows.

Sealing Gap : -
5 mm — 7.5 mm



SUPER-SEAL "T628"



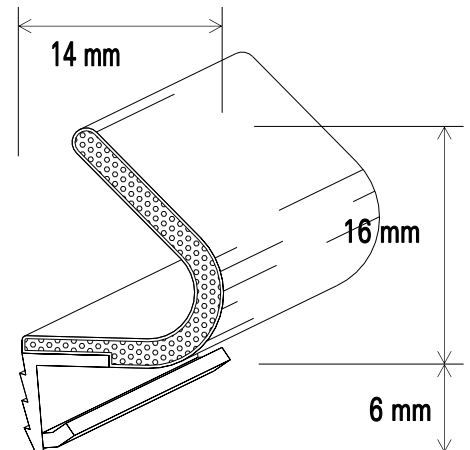
150 Mtrs / Coil

Available : -
Brown / White

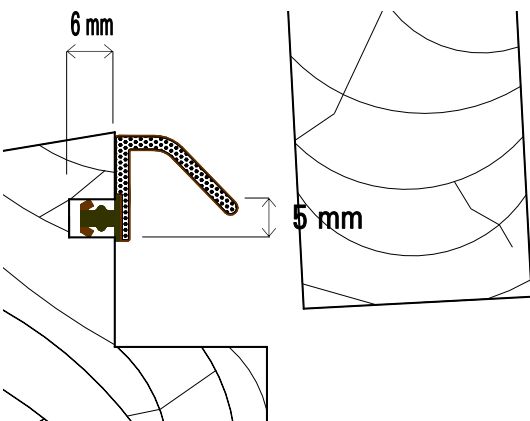
(Other colours available subject to
minimum order quantity.)

For use on doors.

Sealing Gap : -
8 mm — 13 mm



SUPER-SEAL "T629"



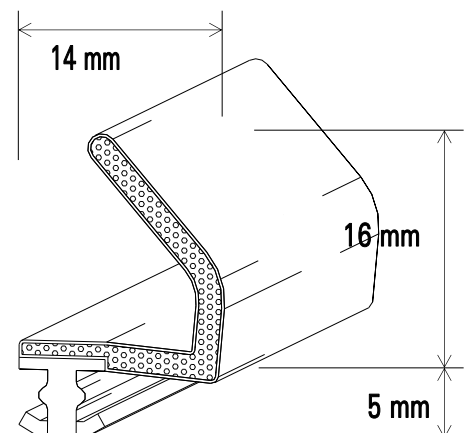
150 Mtrs / Coil

Available : -
Black / Brown / White

(Other colours available subject to
minimum order quantity.)

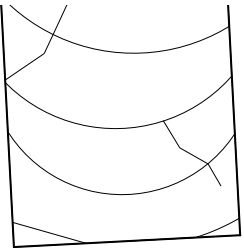
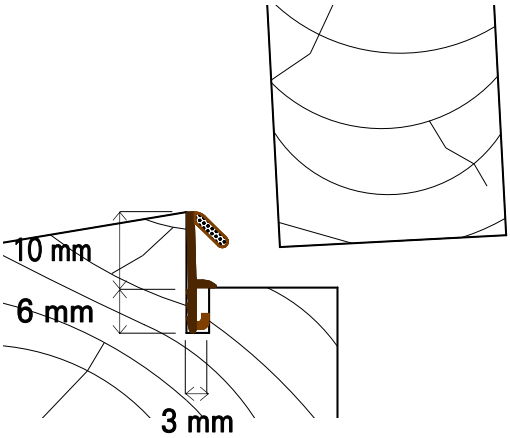
For use on doors.

Sealing Gap : -
8 mm — 13 mm





SUPER-SEAL "T630"



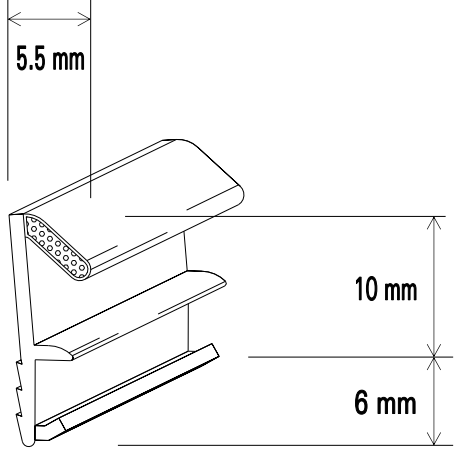
300 Mtrs / Coil

Available : -
Brown / White

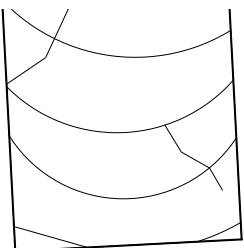
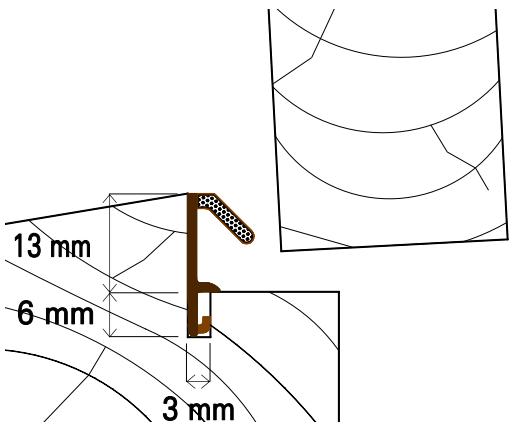
(Other colours available subject to minimum order quantity.)

For use on doors and windows.

Sealing Gap : -
2.5 mm—4 mm



SUPER-SEAL "T633"



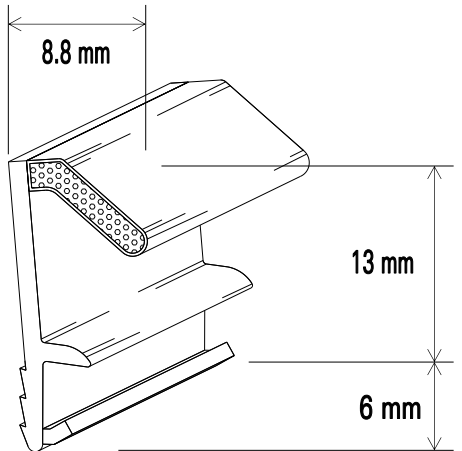
200 Mtrs / Coil

Available : -
Brown / White

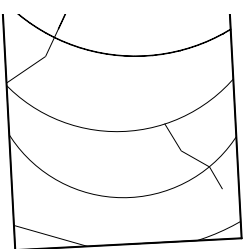
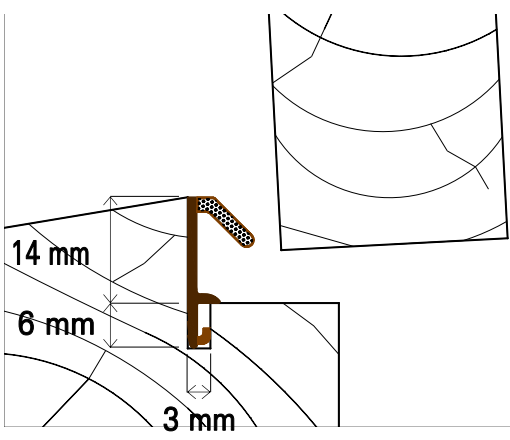
(Other colours available subject to minimum order quantity.)

For use on doors and windows.

Sealing Gap : -
5 mm—8 mm



SUPER-SEAL "T634"



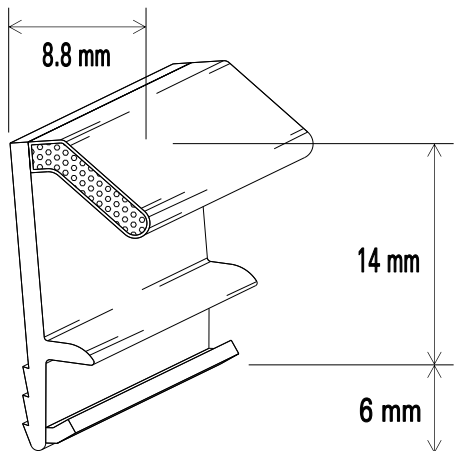
150 Mtrs / Coil

Available : -
Brown / White

(Other colours available subject to minimum order quantity.)

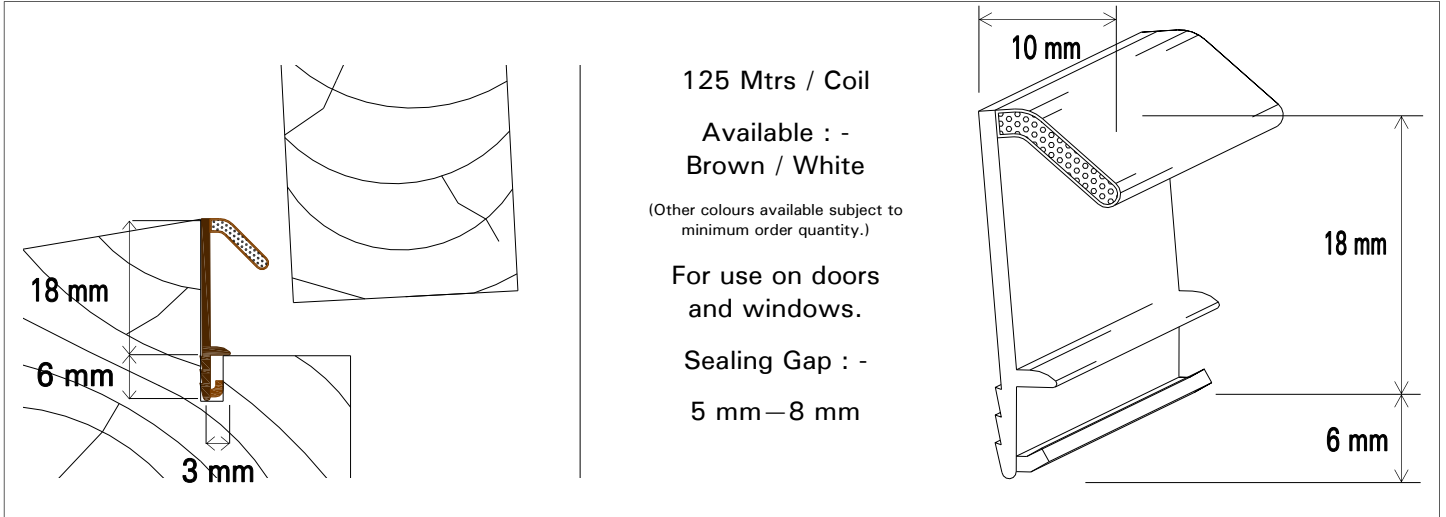
For use on doors and windows.

Sealing Gap : -
5 mm—8 mm

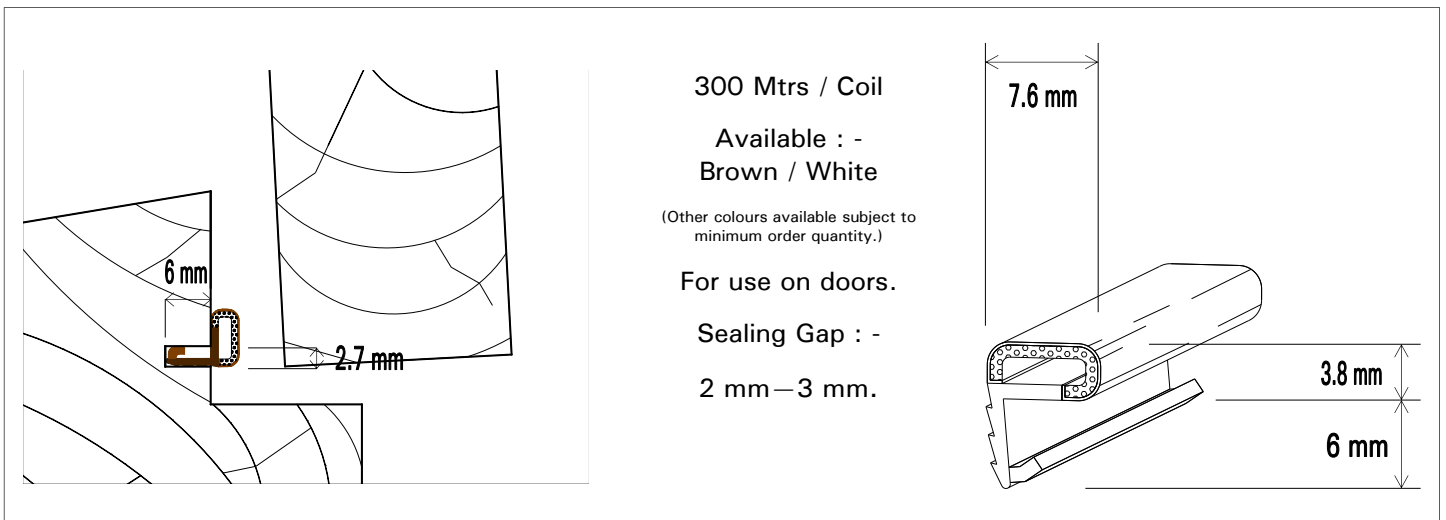




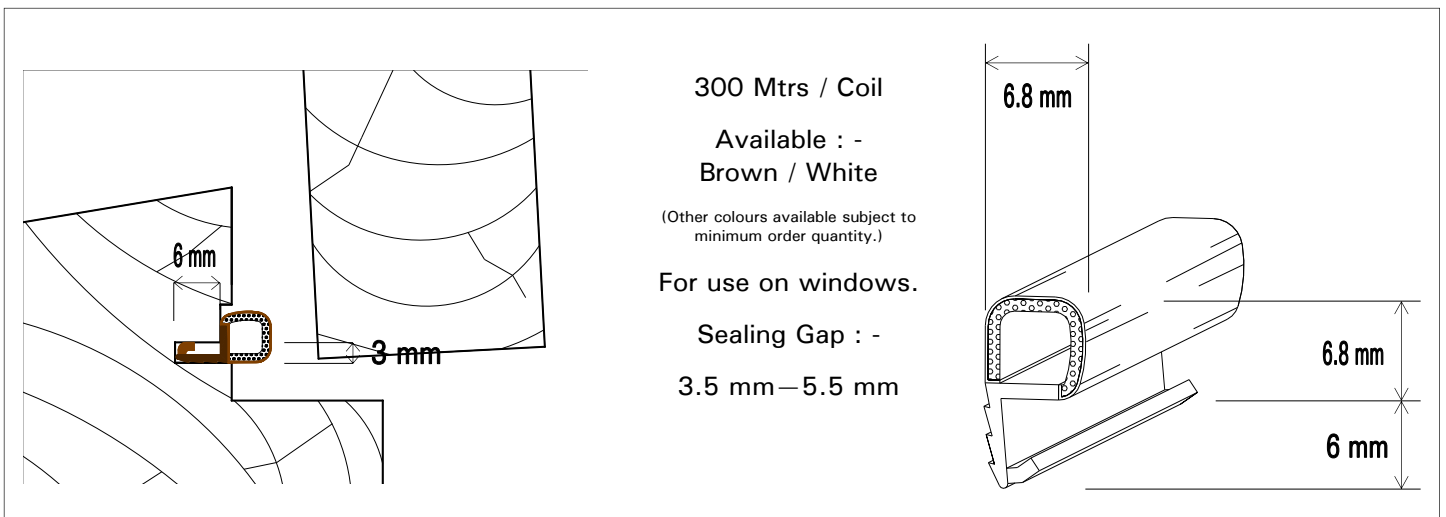
SUPER-SEAL "T638"



SUPER-SEAL "T640"

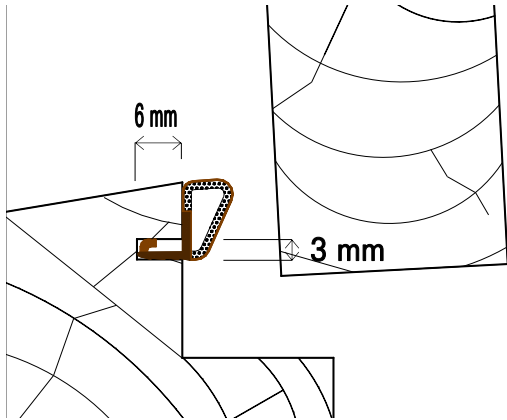


SUPER-SEAL "T641"





SUPER-SEAL "T642"



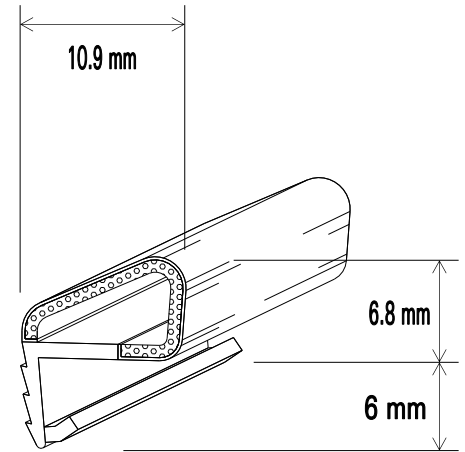
300 Mtrs / Coil

Available : -
Brown / White

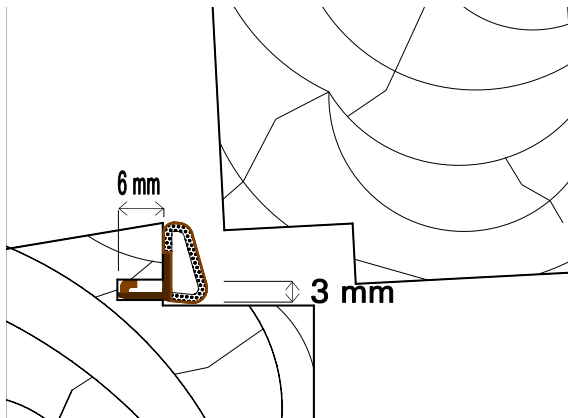
(Other colours available subject to
minimum order quantity.)

For use on windows.

Sealing Gap : -
3.4 mm—5.7 mm



SUPER-SEAL "T643"



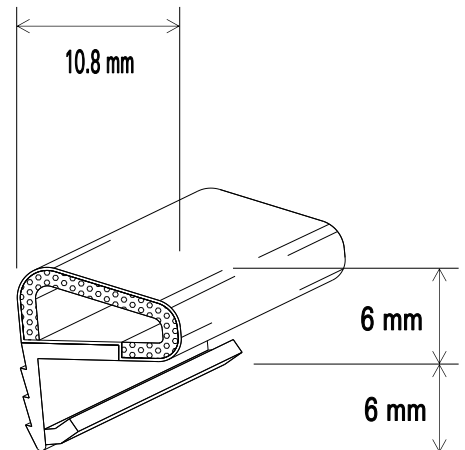
300 Mtrs / Coil

Available : -
Brown / White

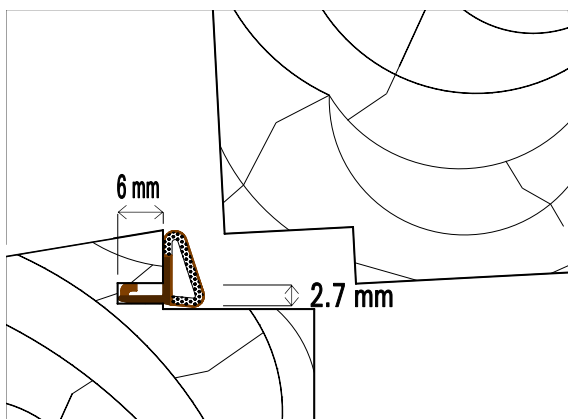
(Other colours available subject to
minimum order quantity.)

For use on windows.

Sealing Gap : -
3 mm—5 mm



SUPER-SEAL "T644"



Super-Seal T6878

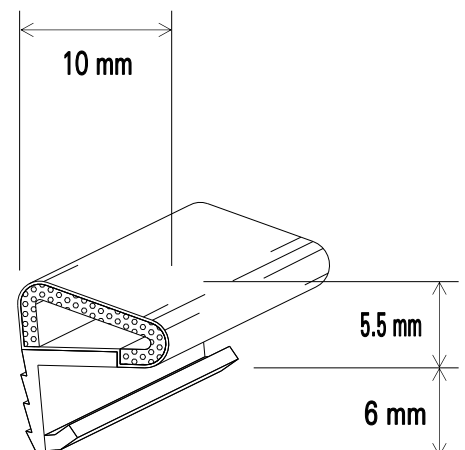
300 Mtrs / Coil

Available : -
Brown / White

(Other colours available subject to
minimum order quantity.)

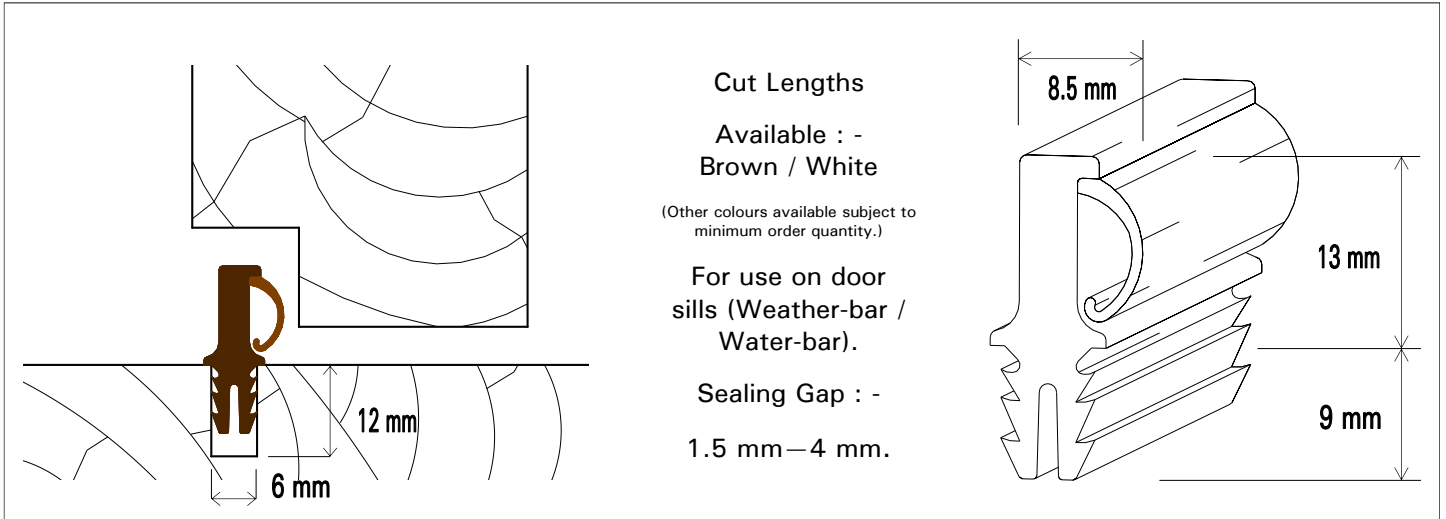
For use on windows.

Sealing Gap : -
2 mm—4.5 mm

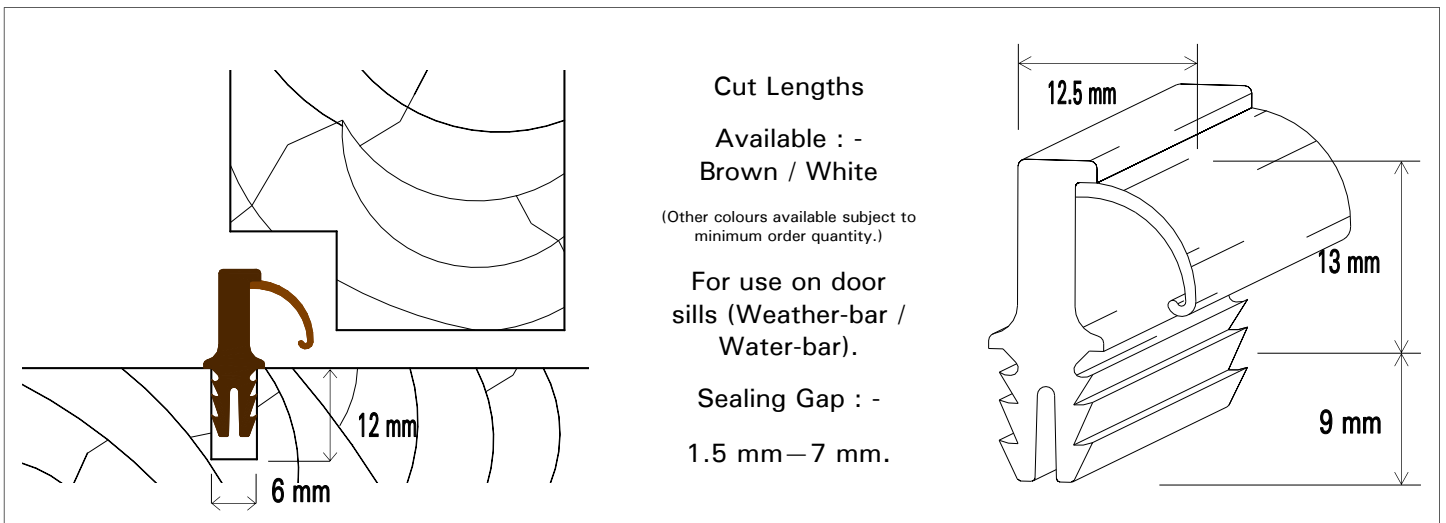




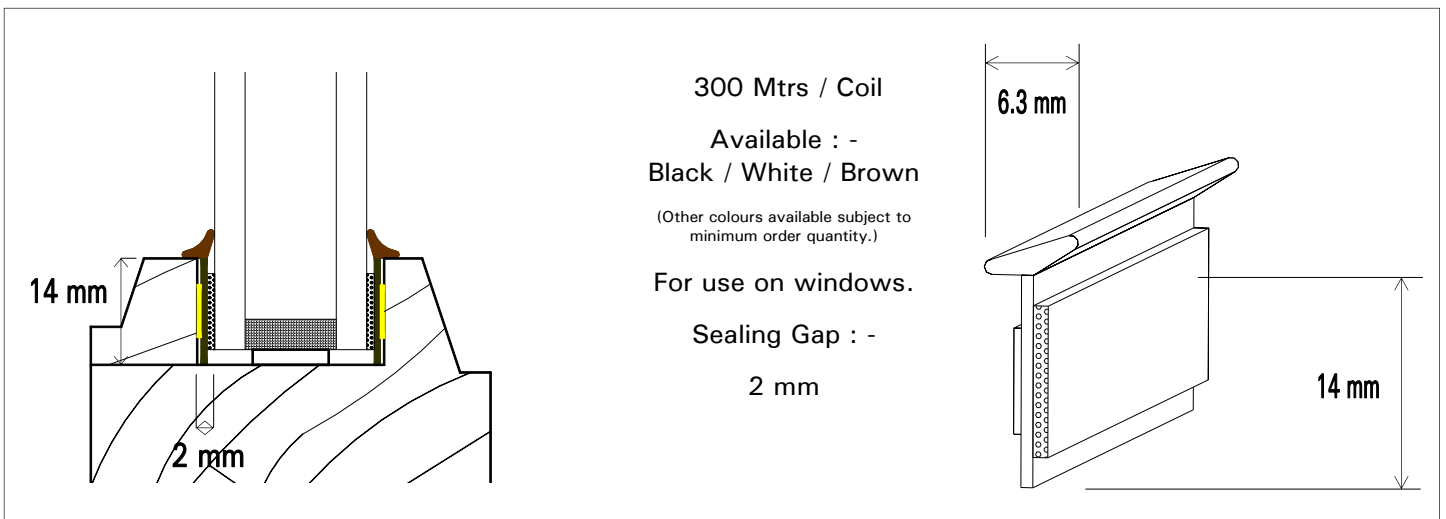
TIMBERSEAL "T646"



TIMBERSEAL "T647"

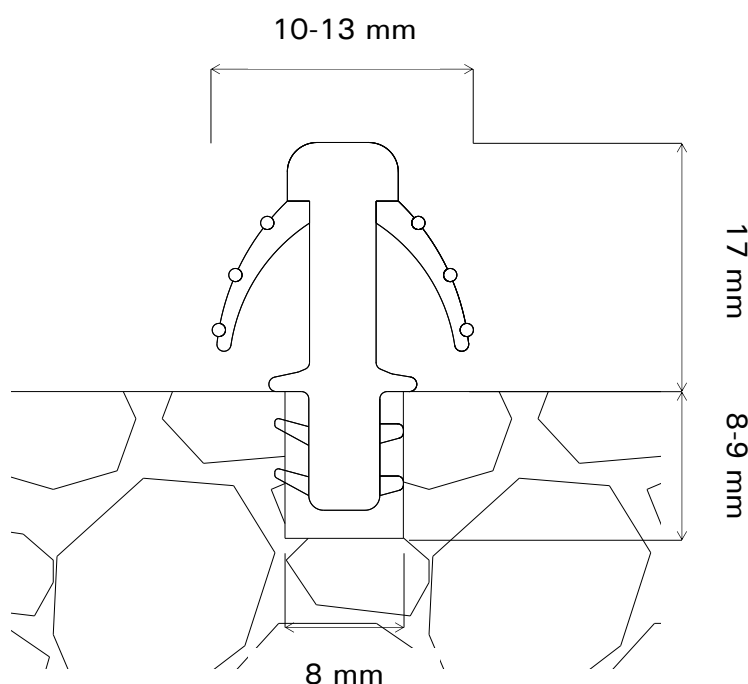


ADHESIVE-SEAL "SA100"



BOX SASH WINDOW WEATHERSEALS

T680 WHITE / BROWN PLASTECH GLIDE PARTING BEAD



The T680 Product has been developed using two parallel flexible flippers with very low friction glide beads, offering very good sealing characteristics with a low friction sliding action. The materials used are UV stable to ensure a long life span, with the product having a small sightline to keep it aesthetically pleasing.

The flexible material used on the flippers ensures that there is the minimum amount of outward pressure from the seal, for a smooth and constant seal of a sash window.

The product is supplied in 3 metre lengths with 30 lengths in a box. It is available in White and Brown colours. (with any colour available subject to minimum order quantities and extended lead time.)

STOCK PRICING IN WHITE / BROWN	
1 BOX +	
PER METRE	PER BOX
£1.00	£90.00

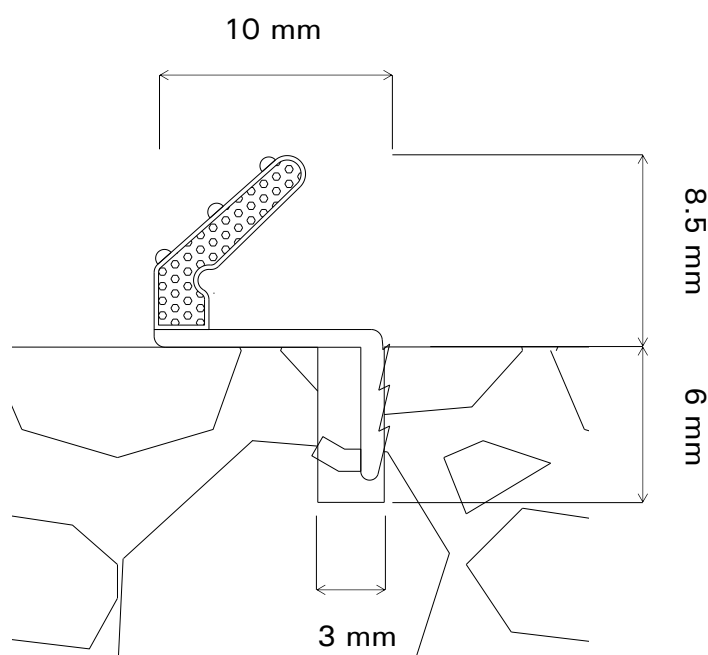
For large / small volume users, please contact the office or local area representative to discuss your requirements.

All prices quoted are subject to VAT.



BOX SASH WINDOW WEATHERSEALS

T681 WHITE / BROWN PLASTECH GLIDE ANGLED FLIPPER



The T681 Product has been developed to work using the same technology as the T680 product using low friction glide beads, offering very good sealing characteristics with a low friction sliding action. It is being developed as a replacement for the T625 type product to assist those customers who have found the friction levels on the standard product to be too high.

These characteristics will lend the product to use as a seal in sliding sash windows filling a gap in our product range.

The materials used are UV stable to ensure a long life span, with the

product having a foam core to offer excellent recovery properties, with low closing forces under compression.

The product will be supplied in 300 Metre boxes, and will be available in White and Brown colours. (with any colour available subject to minimum order quantities and extended lead time.)

PRICING IN WHITE / BROWN					
1 BOX		2-4 BOXES		5 + BOXES	
PER METRE	PER BOX	PER METRE	PER BOX	PER METRE	PER BOX
32 pence	£96.00	27 pence	£81.00	24 pence	£72.00

For large volume users, please contact the office or local area representative to discuss your requirements.





T60 DRI—GLAZE

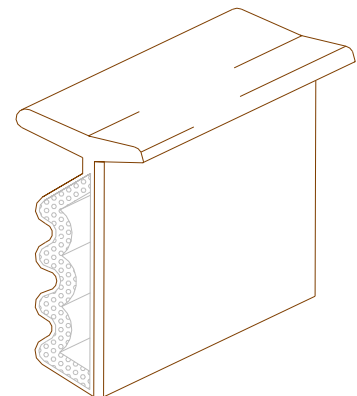
The Quick and Easy Dry Glazing System

Dear Sirs,

Plastech Weatherseals Ltd is to launch T60 DG, the quick and easy dry glazing system for timber windows and doors. Manufactured using the very latest thermoplastic foam technology, this self adhesive system has been designed to make glazing a quick, easy and accurate operation.

Here's why : -

- Aggressive adhesion for secure fixing
- Seal design allows for easy and rapid alignment to frame
- Dual hardness for easy handling and application
- 5 contact points for assured weatheproofing
- Easily compressed foam provides effective seal
- Non-shrink / Non-stretch product
- Suitable for stained, painted or untreated timber
- Paint and stain resistant dynamic grade material
- Closed cell non absorbant foam



Also included : -

T60 DG is a fast, easy and clean glazing product which means no mess and no time or product wasted

Manufactured from environmentally friendly materials and is 100% recyclable

Designed to overlap frame or bead to mask minor imperfections

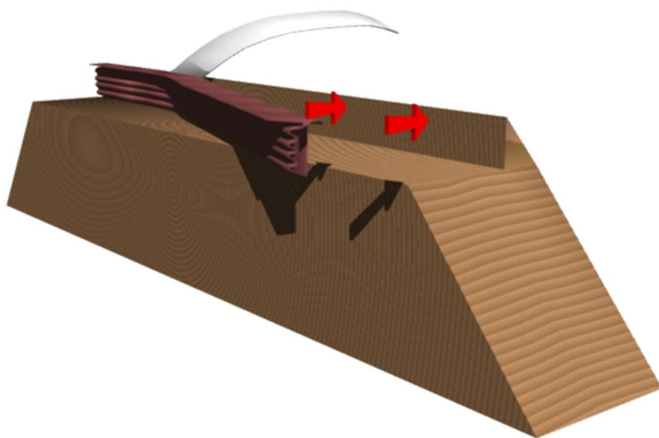
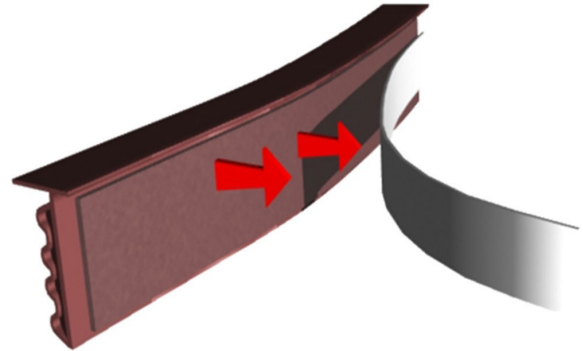
Suitable for factory or site glazing applications

T60 DG is available in various packaging formats, in black, white and brown ex- stock.

FITTING GUIDELINES

STEP 1 : -

REMOVE RELEASE PAPER
FROM T60 DG

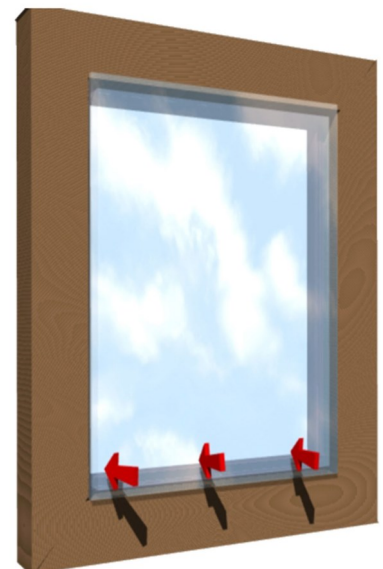


STEP 2 : -

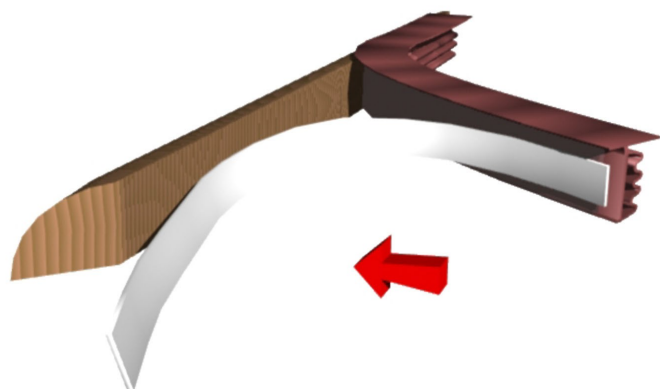
APPLY GLAZING SEAL
TO FRAME REBATE

STEP 3 : -

POSITION YOUR GLASS
IN THE FRAME



FITTING GUIDELINES (Cont.)

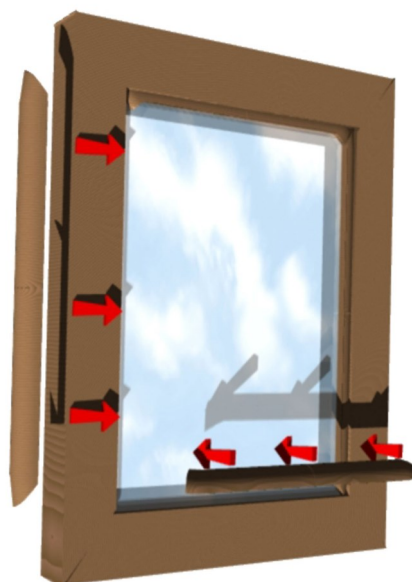


STEP 4 : -

APPLY GLAZING SEAL
TO YOUR BEADS

STEP 5 : -

COMPRESS YOUR BEADS
AGAINST THE GLASS AND
FIX AS REQUIRED



PRODUCT CODES AND AVAILABILITY

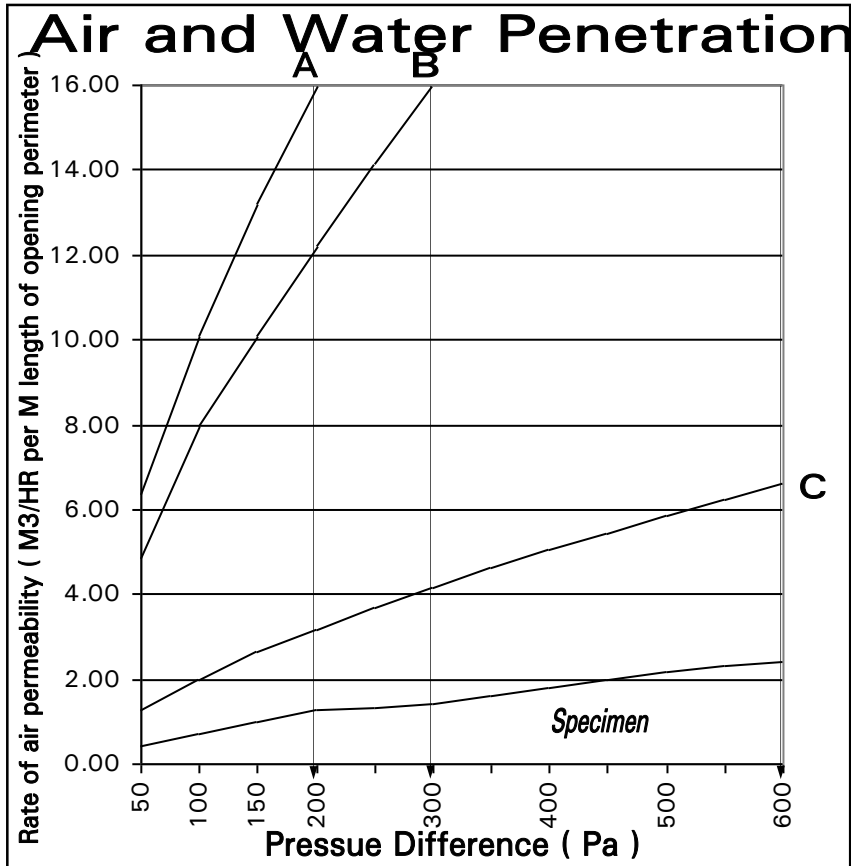
CODES	T6011 *	T6012	T6014 *	T6012 LL *
DESCRIPTION	11 mm DRI-GLAZE	12 mm DRI-GLAZE	14 mm DRI-GLAZE	12 mm LOW-LINE DRI-GLAZE
BLACK	✓	✓	✓	✓
WHITE	✓	✓	✓	✓
BROWN	✓	✓	✓	✓
25 Mtrs (6 x 25 Mtrs / Box)	✓ *	✓ *	✗	✓ *
100 Mtrs / Box	✓ *	✓	✓ *	✓ *
300 Mtrs / Box	✓ *	✓	✓ *	✓
RETURNABLE JUM- BO BOBBIN	✓ *	✓ *	✓ *	✓ *

* PLEASE CHECK FOR AVAILABILITY

Please note : All details
correct at time of printing



SUPERSEAL IN DETAIL



AIR PERMEABILITY TEST

Typical window 1300 mm high x 1200 mm wide, top hung casement over a fixed light, next to a side hung casement.

Results achieved, as required by BS 6375: Part 1: 1989 : -

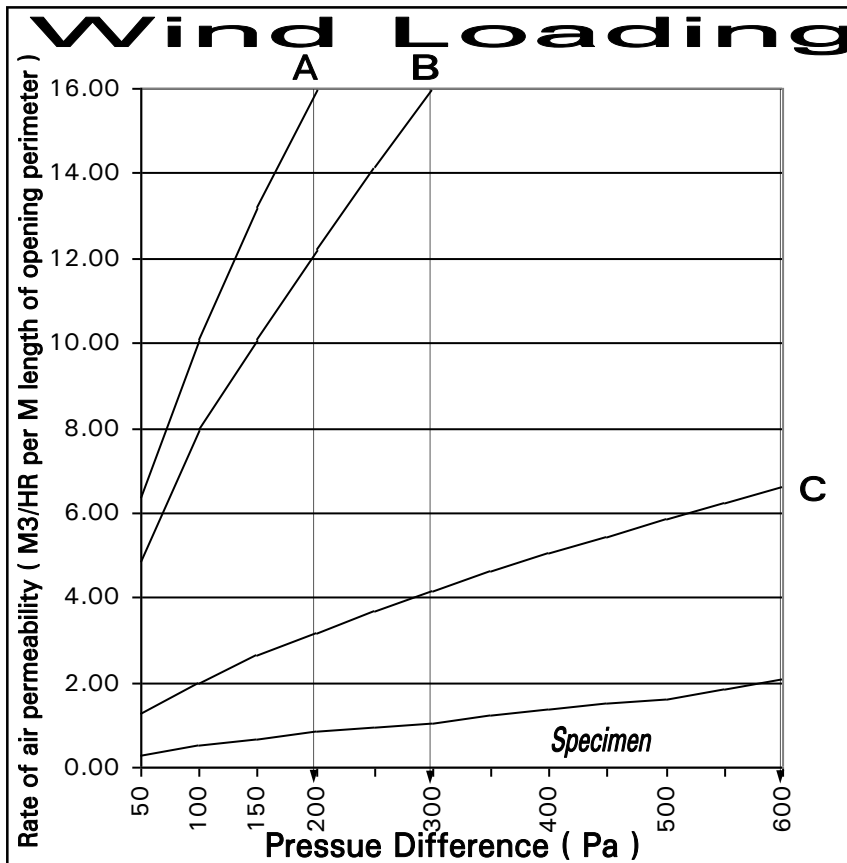
Class : - **C- 600 Pa.**

WATER TIGHTNESS TEST

Typical window 1300 mm high x 1200 mm wide, top hung casement over a fixed light, next to a side hung casement.

Results achieved, as required by BS 6375: Part 1: 1989 : -

A limit of water tightness of : - **1000 Pa.**



WIND RESISTANCE TEST

Typical window 1300 mm high x 1200 mm wide, top hung casement over a fixed light, next to a side hung casement.

Results achieved, as required by BS 6375: Part 1: 1989 : -

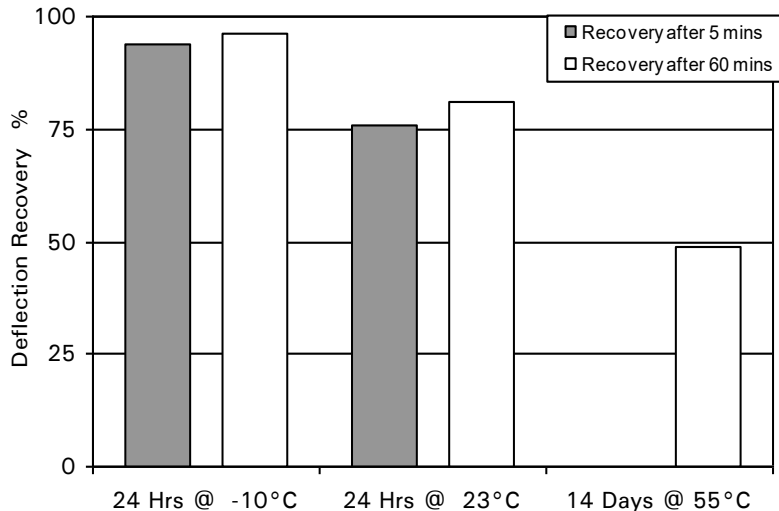
A limit of wind resistance of : - **2000 Pa.**

The sample unit has achieved an exposure category of : - **2000X**

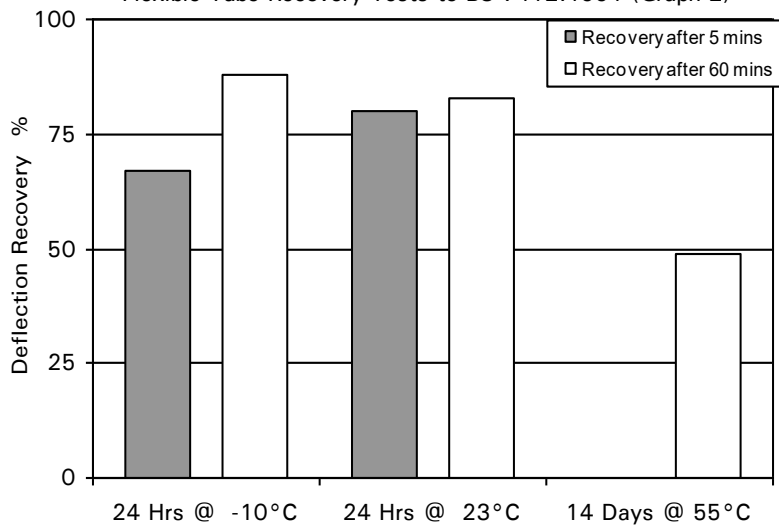


SUPERSEAL IN DETAIL

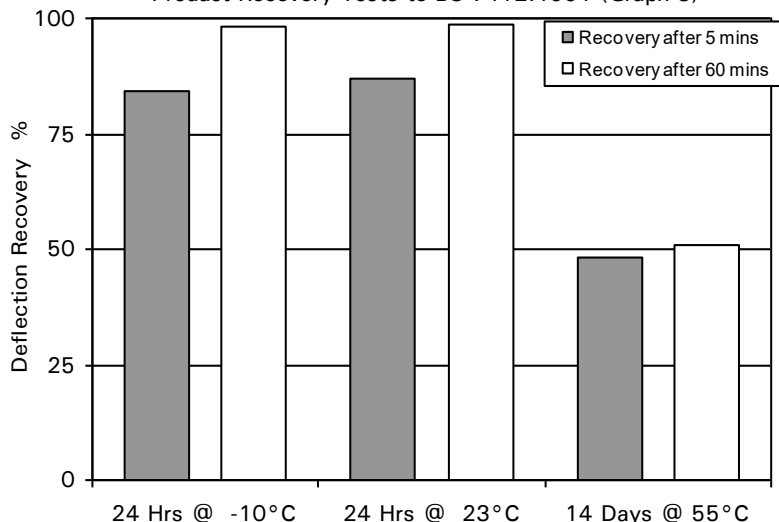
Foam Tube Recovery Tests to BS 7412:1991 (Graph 1)



Flexible Tube Recovery Tests to BS 7412:1991 (Graph 2)



Product Recovery Tests to BS 7412:1991 (Graph 3)



DEFLECTION RECOVERY TEST (BS 7412:1991)

BS 7412 is a specification for plastic windows made from PVC-U extruded hollow profiles. Part of the specification is the measurement of deflection recovery of weather-strips and glazing gaskets (See Appendix A) to determine suitable recovery properties. The specification describes an extruded tubular section with an 11 mm O.D. and an 8 mm I.D. The tube is compressed by 50% of it's height in a jig, and left for 24hrs at -10°C , 24hrs @ 23°C and 14 Days @ 55°C . The tube is then released from the jig, and the recovery is measured.

To pass, the -10°C and 23°C test pieces need to recover by 60% after 5 minutes, and by 75% after 60 minutes. The 55°C test pieces need to recover by 25% after 60 minutes to meet the requirements of BS 7412 Class A (Static) and recover by 40% to meet Class B (Dynamic).

The foam material used for the core of the Superseal range has been tested in accordance with BS 7412 on actual tube sections and has been found to exceed the requirements for passing BS 7412 Class A (Static), and Class B (Dynamic) (As shown in Graph 1).

The flexible material used for the skin of the Superseal range has been assessed by BSI Testing, and found to comply with the requirements of BS 7412 Class A (Static), and Class B (Dynamic) materials (As shown in Graph 2).

Samples of finished product have also been tested in accordance with BS 7412:1991 and average results taken from the tests have shown that the finished product, although not on tube sections as required, easily exceeds the dynamic requirements for BS 7412 (as shown in Graph 3).



SUPERSEAL IN DETAIL

Compression Set to ISO 815 (Foam Material)

ISO 815 International Standard

The ISO 815 Standard is a test designed to determine the compression set characteristics of vulcanised and thermoplastic rubbers at ambient, elevated or low temperatures.

The methods are intended to measure the ability of rubbers to retain their elastic properties at specified temperatures after prolonged compression at constant strain (where possible 25%).

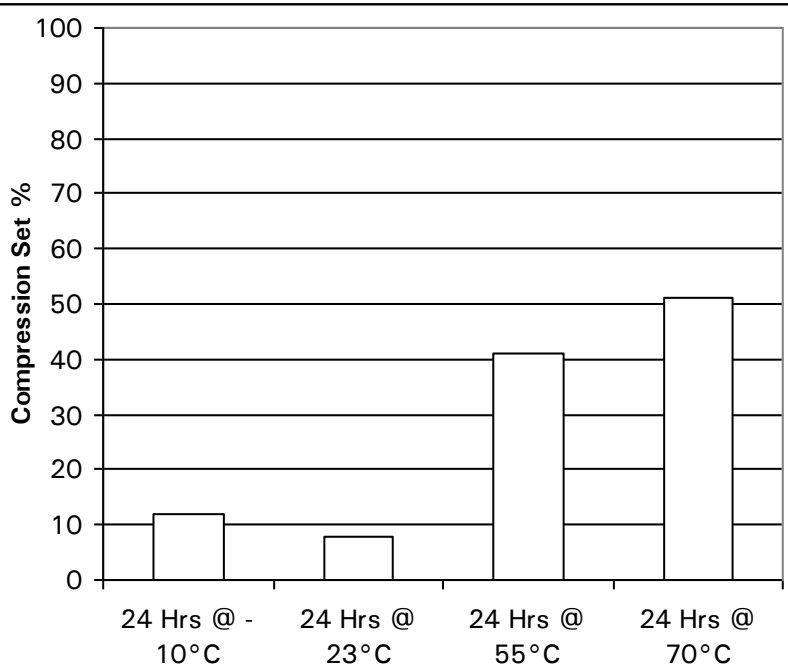
When rubber is held under compression, physical or chemical changes can occur that prevent the rubber returning to it's original dimensions after release of the deforming force. The result is a set, the magnitude of which depends on the time and temperature of compression as well as on the time and temperature of recovery.

Ambient and Elevated Temperatures

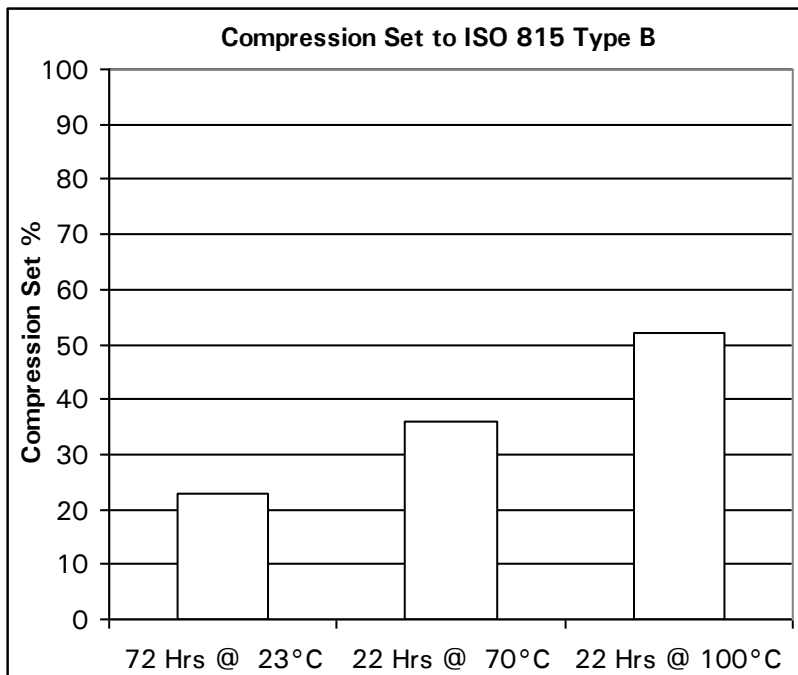
A test piece of known thickness is compressed at standard temperature to a defined strain, which is then maintained constant for a specified time at a fixed standard or elevated temperature. The strain is released and, after the test piece has been allowed to recover at standard temperature for a specified time, the thickness of the test piece is again measured.

Low Temperatures

A test piece of known thickness is compressed at standard temperature to a defined strain, which is then maintained constant for a specified time at a fixed low temperature. The strain is released and, after the test piece has been allowed to recover at this temperature. The thickness is measured at intervals after the release of the strain so that an assessment of compression set characteristics is obtained from a plot of recovery against time at the low temperature.



Compression Set to ISO 815 (Flexible Material)



Results

The above graphs show the results of compression set tests to ISO 815 on the foam material and flexible material used for the Superseal range. The lower the result obtained in the tests, the greater resistance a particular material has to compression set.

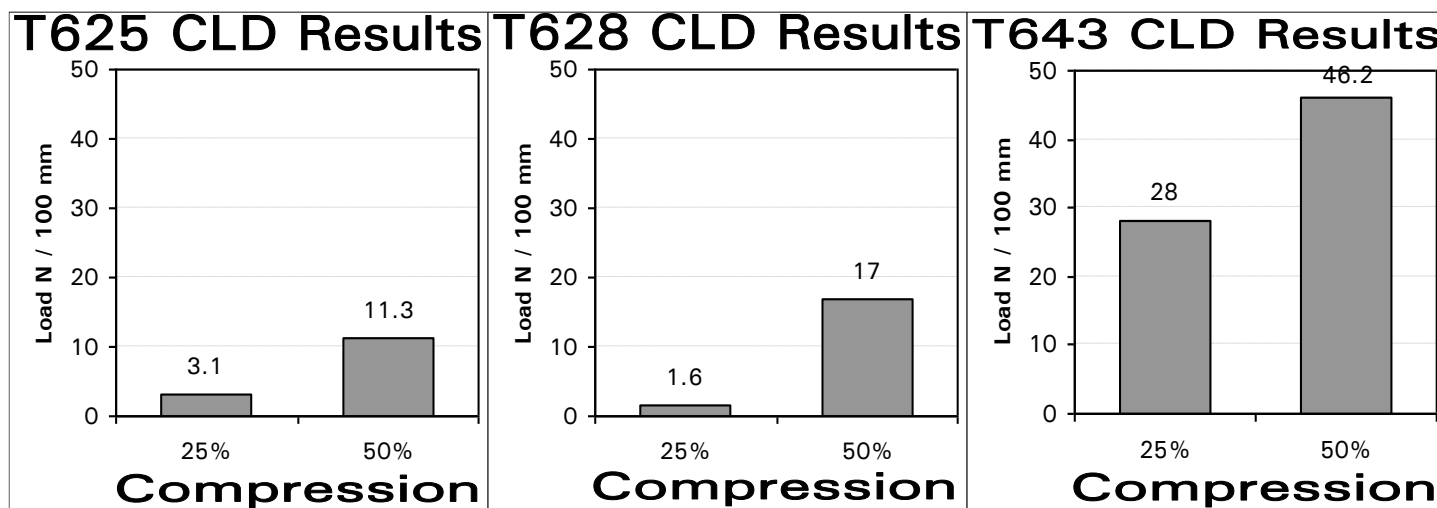


SUPERSEAL IN DETAIL

Compression Load Deflection Test

Compression Load Deflection (CLD) tests show the resistance of a seal to compression / deflection loads.

The test method used for the tests is described in BS 7386:1990



Determination of Resistance to Ultra-Violet Light.

The test method used is the method described in BS 2782: Part 5:1982: Method 540B 'Optical and colour properties, weathering' Annex D BS 5173: Section 106.4: 1989 'Determination of resistance to ultraviolet light' Method 3, except the test samples were not subjected to elongation.

Test Conditions

The test specimens were exposed to ultra-violet light with a waveband of 290 to 400 nm at an irradiance level of 50 W/m² +/- 5% at a temperature of 70°C +/- 3°C with a relative humidity of 50% to 55% for 500 +/- hours.

Method

Mount the samples into the sample holder, place it into the test cabinet and expose to the effects of the irradiation source for 500 +/- 4 hours.

Remove the sample holder from the test cabinet. Remove the test sample from the holder and allow the test sample to return to ambient temperature, examine the surface of the test sample under a X2 magnification. Record the nature and position of any cracking or colour change in appearance observed.

Extent and position of cracking : -

None observed.

Change of colour and appearance : -

No change was recorded.

An additional compression load deflection test was undertaken before and after the UV test, no significant change in results was noted.



SUPERSEAL IN DETAIL

Wear Resistance Test to BS 7386

The test method used is the method described in BS 7386:1987: A8 Specification for 'Draught strips for draught control of existing doors and windows in housing' except the compression was set at 25% of the working height of the seal.

Test Conditions

Before testing, all specimens were conditioned for 24 hours at ambient room temperature, the working height of the samples then were measured and recorded.

Procedure

The test specimens were placed in their mounting blocks and fitted onto the test equipment in the relevant mode, ensuring that the test sample surface is clean and free from any cleaner or other residues.

Adjust the equipment to compress the weather seal by 25% of it's working height.

Apply a repeated compression and release action on the weather seal, at a rate of 30 +/- cycles per minute.

Apply a repeated sliding action on the weather seal, at a rate of at least 6 +/- cycles per minute and with a stroke of 150 +/- 5mm.

After 20,000 cycles, inspect each specimen for visible damage.

Extent and position of damage : -

The T643 sample tested full-filled the requirements of BS 7386: A8.

On the T625 and T628 samples, damage was recorded along the top edge of the seal, but this would not effect the products ability to resist air infiltration or water ingress.



ORDERING INFORMATION

Telephone Orders

- Tel. No: - (024) - 76 644 565
Times: - 9.00 a.m. - 5.00 p.m. :- Monday – Thursday
9.00 a.m. - 4.00 p.m. :- Friday

Fax Orders

- Fax No.: - (024) - 76 644 599
Times: - 24 hrs. :- 7 days a week

E-mail Orders

- E-mail address.: - sales@plastechweatherseals.co.uk

Delivery Charges

- Orders £200 (net) & over - Free
Orders under £200 - £10
First order - Free

Delivery Times

- Standard delivery - 2 / 3 Days
Next day delivery - Usually available on stock items ordered before **12 noon**
Timed deliveries are available on request but will incur additional carriage costs.

Denotes a Non-Stock item.
Minimum order quantity applies.



Minimum Order Quantities

- Timber Seals (All Colours) - Please phone for availability.
Security glazing tape - 1 Box (except 1 mm. thickness – 1/2 box)

Area Representatives

- Midlands - Alan Hornby (07958) 518 239
Technical Advisor - Richard Whelan (024) 76 644 565